

CLAIM AMENDMENTS

Amend Claims 1-9, and enter new Claims 10-14, as indicated in the following Listing of the Claims:

1. (*currently amended*) A dividing wall column ~~divided in the~~ having a middle region which is divided into a feed section and an offtake section by a dividing wall and having ~~as the~~ following segments a) to h):

- a) an upper column region,
- b) an enrichment section of the feed section which enrichment section has a cross-sectional area A_b ,
- c) a stripping section of the feed section which stripping section has a cross-sectional area A_c ,
- d) an upper part of the offtake section which upper part has a cross-sectional area A_d ,
- e) a lower part of the offtake section which lower part has a cross-sectional area A_e ,
- f) an intermediate region of the feed section,
- g) an intermediate region of the offtake section and
- h) a lower column region,

wherein ~~where~~

the dividing wall is located vertically between the segments b) and d) and between the segments c) and e),

the segments b), d), c) and e) have separation-active internals,

~~and~~ the cross-sectional area A_b of the segment b) ~~[)]~~ is at least 10% smaller than the cross-sectional area A_d of segment d), and

the cross-sectional area A_c of the segment c) is at least 10% greater than the cross-sectional area A_e of segment e).

2. (*currently amended*) A The dividing wall column ~~as claimed in~~ of claim 1, wherein the cross-sectional area A_b of the segment b) is at least 40%, ~~preferably at least 60%,~~ smaller than the cross-sectional area A_d of segment d).

3. (currently amended) A The dividing wall column ~~as claimed in~~ of claim 1, wherein the cross-sectional area A_c of the segment c) is at least 40%, ~~preferably at least 60%~~, greater than the cross-sectional area A_e of segment e).
4. (currently amended) A The dividing wall column ~~as claimed in~~ of claim 1, wherein the dividing wall is arranged obliquely between the segments f) and g) and forms an angle of from 25 to 75°, ~~preferably from 55 to 65°~~, to the horizontal.
5. (currently amended) A The dividing wall column ~~as claimed in~~ of claim 1, ~~wherein the~~ having an operating pressure P is in the range from 0.0005 to 10 bar, and ~~the calculated~~ having ratios of the cross-sectional areas A'_b/A'_d and A'_c/A'_e ~~are given~~ calculated by the following relationships

$$\frac{A'_b}{A'_d} = \left(\frac{m_{s,b}}{m_{s,d}} \right) \times \left(\frac{m_{i,b}}{m_{i,d}} \right)^C$$

$$\frac{A'_c}{A'_e} = \left(\frac{m_{s,c}}{m_{s,e}} \right) \times \left(\frac{m_{i,c}}{m_{i,e}} \right)^C$$

wherein A'_b , A'_d , A'_c , A'_e are the cross-sectional areas of the segments b, d, c, e provided for the calculation;

$m_{s,b}$, $m_{s,d}$, $m_{s,c}$, $m_{s,e}$ are the volume flows of gas through the segments b, d, c, e, measured in m^3/h ;

$m_{i,b}$, $m_{i,d}$, $m_{i,c}$, $m_{i,e}$ are the volume flows of liquid through the segments b, d, c, e, measured in m^3/h , and

the exponent C is ~~obtained as~~ an operating-pressure-dependent variable ~~from the an empirically determined function shown in Fig. 3~~, and

the calculated ratios A'_b/A'_d and A'_c/A'_e deviate from the corresponding, actual ratios A_b/A_d and A_c/A_e by not more than 30%, ~~preferably not more than 20%~~.

6. (currently amended) A The dividing wall column ~~as claimed in~~ of claim 1, ~~wherein the~~ having an operating pressure is of from 0.0005 to 0.02 bar, and having liquid distributors ~~in which the~~

provide a liquid predistribution ~~occurs by the~~ based on a bank-up principle and a the downstream ~~fine~~ liquid fine distribution ~~occurs by the~~ based on a capillary principle ~~are used~~.

7. *(currently amended)* A The dividing wall column ~~as claimed in~~ of claim 1, wherein the separation-active internals are an ordered packing having a cross-channel structure ~~is used as separation active internals~~.
8. *(currently amended)* A The dividing wall column ~~as claimed in~~ of claim 4 6, wherein the separation-active internals are an ordered packing having a cross-channel structure, ~~is used as separation active internals~~ and the packing has an the uppermost packing layer ~~of packing~~ below the liquid distributor which is aligned so that ~~the~~ individual layers of the ordered packing are aligned parallel to the dividing wall.
9. *(currently amended)* A process for ~~isolating pure~~ purifying ethylhexyl p-methoxycinnamate which comprises distilling a feed mixture comprising from 70 to 95% of ethylhexyl p-methoxycinnamate as an intermediate-boiling fraction in the ~~by distillation using a~~ dividing wall column ~~as claimed in any of claims 1 to 8 of claim 1, wherein the feed mixture introduced comprises from 70 to 95%, preferably from 75 to 90%, of ethylhexyl p-methoxycinnamate as intermediate boiling desired product~~.
10. *(new)* The dividing wall column of claim 1, wherein the cross-sectional area A_b of the segment b) is at least 60% smaller than the cross-sectional area A_d of segment d).
11. *(new)* The dividing wall column of claim 1, wherein the cross-sectional area A_c of the segment c) is at least 60% greater than the cross-sectional area of segment e).
12. *(new)* The dividing wall column of claim 1, wherein the dividing wall is arranged obliquely between the segments f) and g) and forms an angle of from 55 to 65° to the horizontal.
13. *(new)* The dividing wall column of claim 5, wherein the calculated ratios A'_b/A'_d and A'_c/A'_e deviate from the corresponding, actual ratios A_b/A_d and A_c/A_e by not more than 20%.

14. (*new*) The process of claim 9, wherein the feed mixture comprises from 75 to 90% of ethylhexyl p-methoxycinnamate.